User's Manual of Beyond 401 Delivery System
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# 1 Introduction

## 1.1 Products information

- **Name**: Delivery System
- **Model**: Beyond401
- **Working conditions**:
  1. Ambient temperature: 5 °C ~ 40 °C;
  2. Relative humidity: ≤ 80%;
  3. Nominal Voltage: AC110 V ± 22 V;
  4. Nominal Frequency: 60 Hz ± 1 Hz;
  5. Water pressure: 29psi ~ 58psi;
  6. Input air pressure: 72.5psi ~ 101.5psi, Air flow ≥ 50 L/min.

## 1.2 Symbols explanations

<table>
<thead>
<tr>
<th>Symbols</th>
<th>Explanations</th>
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### Table 1

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<td>0.6MPa</td>
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### Symbols and Explanations

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<td>Avoid Electric Shock</td>
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2 Specifications

Table 2

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<tr>
<td>Light illuminance</td>
<td>8000-40000 Lux</td>
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<tr>
<td>Max load of delivery head</td>
<td>2.5kg</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>5 °C ~ 40 °C</td>
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<tr>
<td>Air supply pressure</td>
<td>72.5psi ~ 101.5psi</td>
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<td>Water supply pressure</td>
<td>29 ~ 58psi</td>
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3 Application notice

3.1 Attentions

Before operating the unit, please read the manual carefully.

• Input voltage: AC110V, 60Hz.

• Make sure the unit is in good grounding.

• The unit needs professional maintenance.

• All the electrical components and connections should be made by an authorized technician.

• All power and water, air supply must be cut off after work finished every day.

• The equipment should not be operated in the environment of high temperature, high humidity, vibration, flammability, unbalance, or dusty.

• No object can be touched in the unit's working range.

• Do not touch the bulb and the refector of the dental light when the equipment is working.

• This equipment can not be used in the environment of strong magnetic, electromagnetic.
The equipment should not be used for purposes other than intended use.

The water source of the system should be purified tap water, the water used shall conform to the local water standards, water hardness ≤ 450 mg/L.

The compressed air used for the system requires no water, no oil, and no sanitary defects. The air used in dentistry shall comply with local standards.

Sterilize the water tubings with once a day with standard disinfectant. Water bottles are only available for use with distilled water.

Exhaust water in the air pressure regulator filter in time.

Clean or replace water filter core in time.

The filter should be cleaned every week.

The power must be cut off when replacing electrical components.

The power must be cut off before maintenance and cleaning.

If you want to install functional accessories in the machine, such as scaler, curing light or other accessories, they must be high quality products that passed the safety certification.

Transportation, storage environment requirements:

a. Ambient temperature range: -40 ~ +70° C,

b. Relative humidity range: 20%~90%, Including condensation,

c. Air pressure range: 12.5~15psi.

Protect against rain and vibration in transportation, handle with care.

Packaged equipment should be stored indoor with less than 80% relative humidity, non-corrosive gases, and in good ventilation.

The waste water, waste disposal must meet the local environmental protection requirements.

The system should be operated by professional dentist and people with training, or under the guidance of professional dentist. The unauthorized, the untrained, and non-professionals are not free to carry out any operations.

Equipment maintenance must be done by the company's professional technicians, unauthorized dismantling and maintenance may cause fatal harm to the machine, and no longer enjoy the company's warranty service.
3.2 Warning Information

- You should read and understand the contents of the instructions carefully before operating the equipment.
- Operation should follow all warnings and cautions on the instrument.
- The power socket cable should be in accordance with the standard configuration and the ground wire must be secure.
- Delivery head shall not be stacked with too heavy items (max load 2.5kg).
- Air pressure of the system has been set before leaving factory, non-professionals are not free to adjust.
- Turn off the main switch of water, gas, power when get off work every day.
- The handpiece shall supply water only when the foot switch is in the state of water supply. (only for 4-pin handpiece tube)
- Hospitals or individual clinics who use the equipment must be equipped with or connected to an amalgam separation device in the waste discharge system.
- The water and air must be exhausted and then cut off the water source and electricity when maintaining or repairing; switch on the power, water and air before the use.
- The 3-way syringe handle and syringe tip should be put into the disinfection bag to disinfect, and then 134 ℃ (pressure 29.8psi) high pressure steam disinfection, disinfection time is no less than 3 minutes.
- Please read the user’s guide before cleaning and disinfecting the high speed turbine and pneumatic micromotor.
- The cover clean with wet cloth and neutral detergent to ensure smooth and elastic leather surface free from corrosion; ABS parts clean with a soft cloth dampened with soap water; the metal baking parts wash with soft cloth dipped in soapy water or wipe with a wax spray.
- Take an extra care with a fiber-optic handpiece to avoid damaging the shining tip and make sure the tip will not come into contact with the treated mixture, keep a certain distance or use a transparent sheet before the first 5 seconds of treatment.
- Any traces left by the mixture on the tool must be removed immediately, remove the fiber-optic handpiece and clean it with a cloth dipped in alcohol.
- Don’t point the light of the fiber-optic handpiece to the patient's eyes for the light may harm to patient's eyes, even cause temporary blindness!
4 Operations

4.1 Water supply system

A 1.5 L quick-disconnect water bottle mounted on the front rotary arm, provide simple and convenient solution to control water quality.

Using Bottled Water

1. Turn the Air Supply switch to the OFF position and allow several seconds for air pressure to be released from the bottle. Never attempt to unscrew the bottle while it is pressurized!
2. After relieving pressure, remove the empty bottle and install a full bottle.
3. Turn the Air Supply switch to the ON position and check for leakage at the bottle.

CAUTION: Only water bottles supplied by the manufacturer can be used. Do not use soft drink bottles which are thin walled and may rupture when under pressure.

WARNING: Do not attempt to adjust the water bottle pressure. Bottle pressure is factory pre-set 40 psi. Pressurizing the water bottle over 40 psi may cause the bottle to rupture.
WARNING: Do not attempt to adjust the water bottle pressure. Bottle pressure is factory pre-set 40psi. Pressurizing the water bottle over 40 psi may cause the bottle to rupture.

4.2 Assistant's control

The assistant's control can rotate as the figure shown.

Figure 42
4.3 Rotating side box

The side box has the following rotating functions.
4.4 Cuspidor

The cuspidor can rotate as the figure shown.

- To realize cup filling function and bowl rinsing function, just press the two buttons beside the cup filling nozzle.
- The bowl rinsing button is designed to have off-delay function.
- A. Cup filling button
- B. Bowl rinsing button
If you want to change the duration of cup filling or bowl rinsing, you need to remove the two nozzles and take off the upper shell of the cuspidor body, rotate the needle valves clockwise to extend the time, counterclockwise to shorten the time.

4.5 Dentist unit

The unit can rotate as the figure shown.
4.5.1 Level arm adjustment

5. Remove the screw caps, change the tightness of the three screws to adjust the damping force of level arm.

Note: No.1 and 3 is Damping force adjustment, No.2 is limited position adjustment. Loosen the screws in counterclockwise, tighten in clockwise.

Tool: 
3mm Allen wrench

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2. Remove the end cover of level arm, adjust the tightness of the screw to get suitable balance force.

Note: Loosen the screws in counterclockwise, tighten in clockwise.

Tool: 
5mm Allen wrench
4.6 Control panel

Figure 43

**Main control panel**

**Assistant's control panel**

4.6.1 System state

The light-on of control panel indicates a normal working state, and you can operate normally.
4.6.2 Chair position buttons

<table>
<thead>
<tr>
<th>Symbols</th>
<th>Functions</th>
<th>Symbols</th>
<th>Functions</th>
</tr>
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<tbody>
<tr>
<td></td>
<td>Backrest Up</td>
<td>P</td>
<td>Set</td>
</tr>
<tr>
<td></td>
<td>Backrest Down</td>
<td>LP</td>
<td>Spitting position</td>
</tr>
<tr>
<td></td>
<td>Chair Down</td>
<td>P₁</td>
<td>Program Chair Positions 1</td>
</tr>
<tr>
<td></td>
<td>Chair up</td>
<td>P₂</td>
<td>Program Chair Positions 1</td>
</tr>
<tr>
<td>O R</td>
<td>Original position</td>
<td>P₃</td>
<td>Program Chair Positions 1</td>
</tr>
</tbody>
</table>

4.6.3 Initial settings of the chair

Notice: The hydraulic system shall have the initial setting of the chair in following situations:
- First installation or replacement of mainboard
- Insert/replace/repair any position feedback potentiometer or wiring
- Reset or replace the limit switch.
- Reset the motion range of the chair.

Caution: When setting up the system, do not extent the maximum range of the cylinder to prevent the hydraulic pump from working improperly!
Hydraulic system initial settings specification:

1. Press “P” button about 12 second until the buzzer sound 2 short beeps (the indicator flashes twice and then illuminates), enter initial setup state; press P1, the buzzer sound 1 short beep (P light off), escape setup state. This step eliminates the former stroke parameters.

2. Press “0” button about 12 seconds until the buzzer sound 2 short beeps, (the indicator flashes twice and then illuminates), enter initial setup state, move the chair by pressing the four direction buttons to make chair down and backrest up. Then press “0” button, and move the chair again to make chair up to the highest and backrest down to the lowest. At this time, press “LP” and then finish the setting.

4.6.4 Initial settings description

Process

- Move the chair and backrest to the working position, and adjust dental light to the desired condition (On or Off), press the “P” button (3s), the indicator light is on (beep 1 time), (loose button so as not to enter the original setting state), enters the setup procedure.
- Press the “P1” button, and then press the “P” button one time again, (beep 1-2 times), setup finished and escape the setup procedure.
- P2, P3 position setup are same step as the P1.
4.6.5 Chair positions description

a. Backrest Up
Press this button continuously and the backrest will move upwards. When the backrest reach the desired position, stop pressing the button and the backrest will stop immediately.

NOTE: If you press the button continuously, when the chair backrest reach the limit position, it will automatically stop the movement.

b. Backrest Down
Press this button continuously and the backrest will move downwards. When the backrest reach the desired position, stop pressing the button and the backrest will stop immediately.

NOTE: If you press the button continuously, when the chair backrest reach the limit position, it will automatically stop the movement.

c. Chair up
Press this button continuously and the chair will move upwards. When the backrest reach the desired position, stop pressing the button and the backrest will stop immediately.

NOTE: If you press the button continuously, when the chair backrest reach the limit position, it will automatically stop the movement.

d. Chair down
Press this button continuously and the chair will move downwards. When the backrest reach the desired position, stop pressing the button and the backrest will stop immediately.

NOTE: If you press the button continuously, when the chair backrest reach the limit position, it will automatically stop the movement.
e. Original position

Press the button, the chair and backrest will move to the original position automatically (Original position: backrest highest, the chair lowest) and light off. Press this button again, the chair returns to former position and light on. The chair shall stop at a new position by halfway stop.

f. Spitting button

Press the button, the chair and backrest will move to spitting position automatically (Spitting position: backrest highest, the chair is still) and light off. Press this button again, the chair returns to former position and light on. The chair shall stop at a new position by halfway stop.

4.7 Foot control

Delivery systems are equipped with wet-dry, variable speed, disc type foot controls. Foot pressure on any part of the control disc controls the flow of air to the active handpiece.

Water Coolant On/Off:
This toggle interrupts the flow of water coolant to the handpieces when performing a procedure that requires dry cutting.
4.8 Junction box

Located in the J-Box, the Utility Center comes factory preset at 40psi for Water PRESSURE AND 80 psi for Air pressure. All regulator adjustments should be made with the Master On/Off in the On position.

1. **To Increase AIR and/or Water Pressure:**
   
   TO increase pressure, pull out on the adjustment cap then rotate clockwise to the desired pressure. Push in on the adjustment cap to lock in the adjustment.

2. **TO Decrease Air and/or Water Pressure:**
   
   To decrease pressure, pull out on the adjustment cap then rotate counterclockwise to the desired pressure. Push in on the adjustment cap to lock in the adjustment.

**NOTE:** When decreasing pressure, pressure must be relieved from the system. This may be achieved pressing the syringe buttons to attain an accurate measurement from the gauges.
5 Functions introduction

5.1 Valves layout of delivery head

Figure 45  DE-5 delivery head

5.2 Functions introduction

**Master On/Off**: this toggle switch activates the air and water shut-off valves, which control the air and water supplies to the unit.

**Air Coolant**:
1. Take off the handpiece from the holder.
2. Find the controller of air coolant.
3. Step on the foot control to start the handpiece.
4. Adjust the air coolant, to the ideal atomization effect as the standard.

Rotate in counterclockwise to increase flow, clockwise to decrease flow.
Handpiece Flow Controls:

① Take off the handpiece from the holder.
② Find the controller of air coolant.
③ Open the cooling water (open the water/no water state valve on the pedal control board).
④ Step on the pedal control board to start the handpiece.
⑤ Adjust the cooling water flow.

Rotate the control valve counterclockwise to increases water coolant, clockwise to decreases water coolant.

Air Brake:

These momentary toggles activate and release the pneumatic brake in the flex arm.

Syringe air control: Turn on the switch on the syringe and rotate this valve counterclockwise to increase flow, rotate clockwise to decrease flow.

Syringe water control: Turn on the switch on the syringe and rotate this valve counterclockwise to increase flow, rotate clockwise to decrease flow.

CAUTION: Only use water bottles supplied by the manufacturer. Do not use soft drink bottles which are thin walled and may rupture when under pressure.

CAUTION: Avoid operating the handpieces for esterded periods longer than is required to check gauge pressure. Extended operation without load can damage the handpiece. Do not operate the handpiece without a burr in the chuck.
Handpiece adjustment:

1. Turn off mist spray
2. Turn on mist spray

Note: Adjust the drive air pressure to meet the demands of handpiece manufacturer's drive air pressure specification. Refer to your handpiece documentation for the drive air pressure specification.
5.3 3-way syringe adjustment

Figure 47 3-way syringe adjustment
6 Maintenance & sterilization instructions

6.1 Handpiece tubings cleaning & maintenance

Flush the tubings independently or together.
After each patient:
1. Disconnect the handpiece before flushing the conduit.
2. Gather handpiece tubings that use water coolant and hold them over a sink, cuspidor bowl, or basin.
3. Hold the tubings so that the water is directed away from you and into the receptacle. (Figure 48.)
4. Flush the tubing continuously about 20~30 seconds.

Figure 48

6.2 Clean HVE & SE valves

Suggestions:
1. Suck 2 cups of fresh water in every two hours during working time;
2. Suck 1 liter of water after daily working.
6.3 Clean dirty collector

Keep weekly maintenance, increase maintenance times when use frequently:
1. Unscrew the dirty collector counterclockwise and remove it; 2. Discard used cotton.
3. Put some cotton into dirty collector;
4. Tighten the dirty collector clockwise.

6.4 Clean the filter

The filter aids in preventing solids from entering the suction system. To ensure a good working state of the suction system, please clean the filter screen at least twice a week.
1. Close the suction system.
2. Pull out the filter, remove the filter screen and clean the solids.
3. Reinstall the filter.

7 Troubleshooting

Please contact your local dealer for help if there is malfunction occurred in your system.
We reserve the right to make any alterations which may be due to technical improvements.

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