Installation Manual of Beyond 401 Delivery System
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1 Introduction

1.1 Products information

- **Name:** Delivery system
- **Model:** Beyond401
- **Working conditions:**
  ① Ambient temperature: 5 ℃ ~ 40 ℃;
  ② Relative humidity: ≤ 80 %;
  ③ Nominal Voltage: AC110 V ± 22 V;
  ④ Nominal Frequency: 60 Hz ± 1 Hz;
  ⑤ Water pressure: 29psi ~ 58psi;
  ⑥ Input air pressure: 72.5psi ~ 101.5psi, Air flow ≥ 50 L/min.

<table>
<thead>
<tr>
<th>Unit conversion</th>
</tr>
</thead>
<tbody>
<tr>
<td>MPa</td>
</tr>
<tr>
<td>0.2MPa</td>
</tr>
<tr>
<td>0.4MPa</td>
</tr>
<tr>
<td>0.6MPa</td>
</tr>
<tr>
<td>0.8MPa</td>
</tr>
</tbody>
</table>

1.2 Symbols explanation

Table 1

<table>
<thead>
<tr>
<th>Symbols</th>
<th>Explanations</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Manufacturer" /></td>
<td><strong>EC REP</strong> Manufacturer</td>
</tr>
<tr>
<td><img src="image" alt="Manufacturing Date" /></td>
<td><strong>SN</strong> Manufacturing Date</td>
</tr>
<tr>
<td><img src="image" alt="Handle with Care" /></td>
<td><strong>Keep Dry</strong> Handle with Care</td>
</tr>
<tr>
<td><img src="image" alt="EU Representative" /></td>
<td>EU Representative</td>
</tr>
<tr>
<td>Symbols</td>
<td>Explanations</td>
</tr>
<tr>
<td>---------</td>
<td>--------------</td>
</tr>
<tr>
<td><img src="image" alt="Refer to Instructions" /></td>
<td>Caution!</td>
</tr>
<tr>
<td>Refer to Attached Document.</td>
<td>Backrest down</td>
</tr>
<tr>
<td>Avoid Electric Shock</td>
<td>Backrest up</td>
</tr>
<tr>
<td>Ground Protection</td>
<td>Chair down</td>
</tr>
<tr>
<td>Setup Button</td>
<td>Chair up</td>
</tr>
<tr>
<td>Spitting position</td>
<td>Program chair position 1</td>
</tr>
<tr>
<td>Program chair position 2</td>
<td>Program chair position 3</td>
</tr>
</tbody>
</table>
2 Compositions

The system is composed by following components.

Figure 1  Delivery system

<table>
<thead>
<tr>
<th>Item</th>
<th>Component</th>
<th>Item</th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Assistant's tray</td>
<td>7</td>
<td>Water bottle</td>
</tr>
<tr>
<td>2</td>
<td>Assistant arm</td>
<td>8</td>
<td>Level arm</td>
</tr>
<tr>
<td>3</td>
<td>Cuspidor</td>
<td>9</td>
<td>Junction box</td>
</tr>
<tr>
<td>4</td>
<td>Water unit</td>
<td>10</td>
<td>Adapter</td>
</tr>
<tr>
<td>5</td>
<td>Rotary arm</td>
<td>11</td>
<td>Connection arm of water unit</td>
</tr>
<tr>
<td>6</td>
<td>Delivery head</td>
<td>12</td>
<td>Foot control</td>
</tr>
</tbody>
</table>
3 Dimensions

Figure 2

Size: inch
4 Specifications

Table 2

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light illuminance</td>
<td>8000-40000 Lux</td>
</tr>
<tr>
<td>Maximum load of Dentist Unit tray</td>
<td>2.5kg</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>5 °C~40 °C</td>
</tr>
<tr>
<td>Air supply pressure</td>
<td>72.5psi~101.5psi</td>
</tr>
<tr>
<td>Water supply pressure</td>
<td>29~58psi</td>
</tr>
</tbody>
</table>

5 Preparations

5.1 Attentions

Before install the unit, you should:

- Confirm the floor construction is safety to support the chair and clean.
- Apply two manually operated valves for the air and water source.
- Exhaust the dirty water and air before connecting.

Before install the unit, please read the manual carefully:

- Input voltage **AC 110V**, 60Hz.
- Make sure the dental unit is well-grounded.
- All the electrical components and connections should be made by an authorized technician.
- Only fuse and accessories recognized by ADS technician can be used.
- This device should not operate in the environment of high temperature, high humidity, vibration flammability, unbalance, or dusty.
- Only the authorized spare parts can be used in this device.
- This device can not be used in the environment of strong magnetic, electromagnetic.
5.2 **Tools recommended**

The tools and instruments need to prepare before installation.

<table>
<thead>
<tr>
<th>Table 3</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Electrical drill" /></td>
</tr>
<tr>
<td><img src="image" alt="Hammer" /></td>
</tr>
<tr>
<td><img src="image" alt="Leveling instrument" /></td>
</tr>
<tr>
<td><img src="image" alt="Phillip screw driver" /></td>
</tr>
<tr>
<td><img src="image" alt="Spanner" /></td>
</tr>
</tbody>
</table>
5.3 **Installation sequence**

Installation modules of Beyond401 system. Install the modules in following sequence.

**Figure 3**

1. **Water unit**
2. **Compass arm set**
3. **Classic dentist unit**
4. **Dental light unit**
5. **Junction box unit**

**Notice:**
Each box contains all the parts that belong to the module.
6 Installation

It is necessary to check whether the system and its accessories are damaged after unpacking. In addition, please check all accessories according to the accessories list.

Install the system in the following steps:

6.1 Install the water unit

Default installation method (Water unit is installed to the left of the patient)

1. Before installing the water unit, take out the screw (Socket head set screw of M6*30) on the connection arm (figure A), and let the connection arm 18° rotating outward.

Tools:
5mm Allen wrench
2. Lock the Socket head set screw of M6*30 from bottom to top (figure B); The other one also needs to be locked (figure C).
3. Put the water unit on the seat of the chair.

4. Level the water unit with a level ruler, and lock 8 pcs Soket head set screw of M8*10 on the seat.

5. Use 4pcs M5*12 flat-head stainless steel screws to fix the water bottle decorative cover on the water bottle fixing stand of the water unit.
Installation method 1 which water unit is installed to the right of the patient (Before installing the water unit)

1. If you need to install the water unit in the right hand side, you need to loosen the screws on the mount, adjust the arm to the right hand side and lock the screws.

2. Refer to the previous page to install the water unit.
Installation method 2 which water unit is installed to the right of the patient (The water unit has been installed)

If you need to change the water unit to the right hand side, you need to loosen the screws on the mounting seat, adjust the rotating arm to the right hand side and then lock the screws.

1. Loosen the screws as shown.

![Figure 10](image)

2. Rotate the arm as shown.

![Figure 11](image)

3. Loosen lock screw of water unit.

![Figure 12](image)
4. Rotate the box as shown.

Figure 13

5. As shown, rotate the connecting arm to the appropriate use position.

Figure 14

6. Tighten the screws on the connecting arm and the screws on the water unit.

Figure 15
6. 2 Install assistant's control

![Diagram](image)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Assistant tray</td>
</tr>
<tr>
<td>2</td>
<td>Upper part of assistant arm</td>
</tr>
<tr>
<td>3</td>
<td>Cosmetic ring</td>
</tr>
<tr>
<td>4</td>
<td>Lower part of assistant arm</td>
</tr>
<tr>
<td>5</td>
<td>Clip</td>
</tr>
<tr>
<td>6</td>
<td>M5*12 outer hexagon cross recessed bolt group</td>
</tr>
</tbody>
</table>
1. The Assistant 's control installed to the Assistant arm, Upper.

2. Pull the guide rope to make the wire pass through the cosmetic ring and the lower assistant arm. Then joint the two parts of assistant arm together.
3. Install the unit to side box by inserting the arm to the mounting hole on the bottom of sidebox. Then fix the arm with a clip and fasten the clip with a M5*16 Philip's pan head screw.

4. Wire connection. Connect terminals of the reserved wire and of the wire from assistant's control.
6.3 **Install cuspidor**

⚠ **Notice:** Please ignore this step if there is no cuspidor configuration.

**Figure 21 Compositions**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Cup filling nozzle</td>
</tr>
<tr>
<td>2</td>
<td>Bowl rinsing nozzle</td>
</tr>
<tr>
<td>3</td>
<td>Filter cap</td>
</tr>
<tr>
<td>4</td>
<td>Filter screen</td>
</tr>
<tr>
<td>5</td>
<td>Cuspidor bowl</td>
</tr>
<tr>
<td>6</td>
<td>Cuspidor body</td>
</tr>
</tbody>
</table>
1. Pass the tubes through the mounting hole and place the connecting shaft into the mounting base.

2. Place the cuspidor bowl to its position and fix it on its upper edge.
3. Mount the cup filling nozzle, the bowl rinsing nozzle, the drain cup and the cap as the figure shown.

4. Connect the tubes and cover the side box. (the connection is shown in the next page)
3. Line connection

1. 1/4” Orange, connect to cuspidor
2. 1/4” Red, connect to cuspidor
3. 1/4” Green, connect to cuspidor
4. Drainage pipe, connect to cuspidor
5. Drainage pipe, connect to filter
6. 1/4” Yellow, connect to side box
7. 1/4” Blue, connect to side box

Note: the cuspidor inlet pipe should be inserted into the aluminum socket of the side box.
6.4 Installation of delivery system

6.4.1 Install the rotary arm

1. Release the M10*30 screw of the connecting plate, mount the rotary arm to the front mounted connecting plate as the figure shown, then fasten the screw.

![Figure 28](image)

- 1. M10*30 hexagon socket screw assembly
- 2. Bearing cover
- 3. Plane bearing

Tools:
- 8mm Allen wrench

2. Assure the levelness of the rotary by regulating the four screws on the connecting plate.

![Figure 29](image)
6. 4. 2 **Install dentist unit**

**Compositions of dentist unit**

![Diagram of dentist unit components]

<table>
<thead>
<tr>
<th></th>
<th>Component</th>
<th></th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Rotary arm (front mounted)</td>
<td>5</td>
<td>Pole of tray</td>
</tr>
<tr>
<td>2</td>
<td>Water bottle (front mounted)</td>
<td>6</td>
<td>Tray</td>
</tr>
<tr>
<td>3</td>
<td>Cosmetic ring</td>
<td>7</td>
<td>DE-5 Delivery head</td>
</tr>
<tr>
<td>4</td>
<td>Level arm</td>
<td>8</td>
<td>Touch Pad</td>
</tr>
</tbody>
</table>

*Figure 30*
1. Remove the dentist unit after the delivery head turn around, with the Allen screw in one M6*20 to fix the delivery head and balance arm, prevent rotation.

2. Pass the tubes of dentist unit through the cosmetic ring, tie the tubes with the guide rope, then pull the guide rope and let the tubes route through the rotary arm and approach to the water unit interior. Joint the level arm and rotary arm together.
3. Pick up the treatment table kit and stick the balance arm shaft end into the rotating arm hole, screw down the 3pcs M6*8 inner hexagon screws (adjust the screws to get proper damping force), and cover with decorative cap.

**Tools:**
3mm Allen wrench

![Figure 33](image)

4. Install the tray holder to the bottom of delivery head, and fix with two M6*20 hex cap screws.

**Tools:**
5mm Allen wrench

![Figure 34](image)
5. Install the tray supporter on the tray holder and fix with four M3*10 Philip's countersunk screws, put the anti-skid mat on the supporter, and then put the stainless steel instrument tray on the mat.

Tools:
Philip's screw driver
6. The tubes of the dentist unit and those reserved of the chair shall be connected by color, and close the cover after connection. Ignore the reserved wires, you have no need to connect them for there's no control panel on delivery head.

Reserved tubes & wires

<table>
<thead>
<tr>
<th>Reserved tubes &amp; wires of the chair</th>
<th>Tubes from dentist unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. 1/8” white, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>2. 1/8” brown, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>3. 1/8” red, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>4. 1/8” orange, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>5. 1/8” black, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>6. 1/8” blue, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>7. 1/8” yellow, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>8. 1/8” green, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>9. 1/4” black, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>10. 1/4” blue, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>11. 1/4” red, reserved for dentist unit</td>
<td></td>
</tr>
<tr>
<td>12. Control wire for delivery head</td>
<td></td>
</tr>
<tr>
<td>13. Reserved Seven core wire</td>
<td></td>
</tr>
<tr>
<td>14. Ground wire for delivery head</td>
<td></td>
</tr>
<tr>
<td>15. 24V power cord for dental light</td>
<td></td>
</tr>
</tbody>
</table>
6. 4. 3 Adjust the level arm

1. Remove the screw caps, change the tightness of the screws to adjust the damping force of level arm.

**Note:** Loosen the screws in counterclockwise, tighten in clockwise.

**Tools:**
3mm Allen wrench

2. Remove the end cover of level arm, adjust the tightness of the screw to get suitable balance force.

**Note:** Loosen the screws in counterclockwise, tighten in clockwise.

**Tools:**
5mm Allen wrench
6. 5 **Install dental light** *(optional)*

**Notice:** Please ignore this step if there is no lamp configuration.

**Figure 39**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Dental light</td>
</tr>
<tr>
<td>2</td>
<td>Level arm</td>
</tr>
<tr>
<td>3</td>
<td>Rotary arm</td>
</tr>
<tr>
<td>4</td>
<td>M5*12 hexagon socket cap screw</td>
</tr>
<tr>
<td>5</td>
<td>Cosmetic ring</td>
</tr>
<tr>
<td>6</td>
<td>Intermediate post</td>
</tr>
<tr>
<td>7</td>
<td>M5*10 hexagon socket cap screw</td>
</tr>
<tr>
<td>8</td>
<td>Lamp arm(front mounted)</td>
</tr>
</tbody>
</table>
1. Release the M10*30 screw of the connecting plate, mount the lamp arm to the front mounted connecting plate as the figure shown, then fasten the screw.

1. Plane bearing
2. Bearing gland
3. M10*30 hexagonal stainless steel composite screws

2. Let the guide line route though the intermediate post as the figure shown, the post end which has a jag should be upward.
3. Joint the intermediate post and the rotary arm, the jag on the post is screw position.

4. Joint the level arm and the rotary arm, take them out from the carton.
5. Tie the light wire and the guide line together, pull the guide line to lead the wire pass through the post and the lamp arm.

[Figure 44]

6. Connect the light wires and the reserved wires brown to brown, yellow to yellow.

[Figure 45]

7. Take out the lamp from the package, pass the wire through the cosmetic ring and connect the wire terminals, then joint the light head and the level arm together, fully fasten with a M5*12 screw.

**Note:** Hold the lamp, do not drop it to avoid damage.

**Tools:**
4mm Allen wrench

[Figure 46]
6.6 Install foot control

1. Put the foot control tube through the left hole behind the bottom of the chair and out of the other end of the hole.

2. Pipe the oil pot by the side of the pipeline around the confluence with the pipeline bundle tied with the tape.

3. The pipe is covered with corrugated pipe, and the two ends of the corrugated pipe are respectively covered to the chair and the junction box card. Finally close the cover.
6.7 Junction box connection

The tubes & wires are in the tubing zone or inside the external junction box, their places depend on your chair configurations.

1. Open the valves to exhaust water and air, clean the tubes before connecting.
2. Open the cover of the junction box, connect the air-in, water-in and water-out.
3. Take out the power box of dental light, connect the power cord to the power box, and plug into the socket.
4. Close the cover after making sure they are well-performed.
Connect the pipe of the junction box and the chair according to the color, connect the pipe of the foot control with the reserved pipe on the chair and the pipe of the junction box valve according to the color.

1. 1/8” white, reserved for dentist unit
2. 1/8” brown, reserved for dentist unit
3. 1/8” yellow, reserved for dentist unit
4. 1/8” green, reserved for dentist unit
5. 1/8” black, reserved for dentist unit
6. 1/8” orange, reserved for dentist unit
7. 1/4” blue, reserved for side box
8. 1/4” Green, reserved for side box
9. 1/4” Yellow, reserved for side box
10. 1/8” Red, reserved for foot control
11. 1/4” Black, reserved for foot control
12. Drainage pipe, connect to cuspidor
13. Pressure suction pipe
14. Reserved seven core wire

A. Pipe for foot control
We reserve the right to make any alterations which may be due to technical improvements.

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